



Installation Guide

Part Number PJ4000 Jeep Wrangler TJ 97-06 Front Tube Fenders



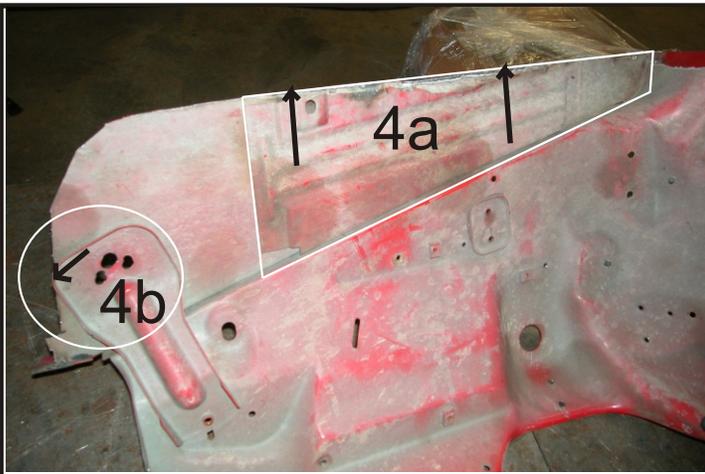
1. Remove the front fender from the vehicle completely. This means both right and left sides. On the passenger side, this will require removal of the battery from the Jeep. After removing front fenders, remove material as shown. Use an abrasive cut-off wheel, or plasma cutter.

2. Remove the complete front nose of the fender as shown.



3. Remove the entire lower rear section as shown. Cut vertically down the inner side of the wheel well and remove all of the outside face of the fender.





4. On the underside of the fender, you will see that a portion of the fender is double layered.

4a. Remove the top layer of metal right up to the edge of the fender.

4b. On the leading edge of the fender, remove metal right up to the edge of the double layered brace for the hood latches. The rounded edge on the front of the fender (top left in the photo) is not critical

5. The fender is now ready to be re-installed on the Jeep. Clean up any sharp edges and apply some spray paint to any bare metal areas. Lay the new tube fender in place over top and bolt it back on in the factory mounting holes. Install the factory rubber hold down straps in the stock positions, and re-attach all factory components to their original positions.

The photos below show a finished install. They can be powdercoated as shown, or you can paint them a factory matched color. Either way you have the ultimate protection for your Jeep from rocks, trees, or anything else you may rub against.



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